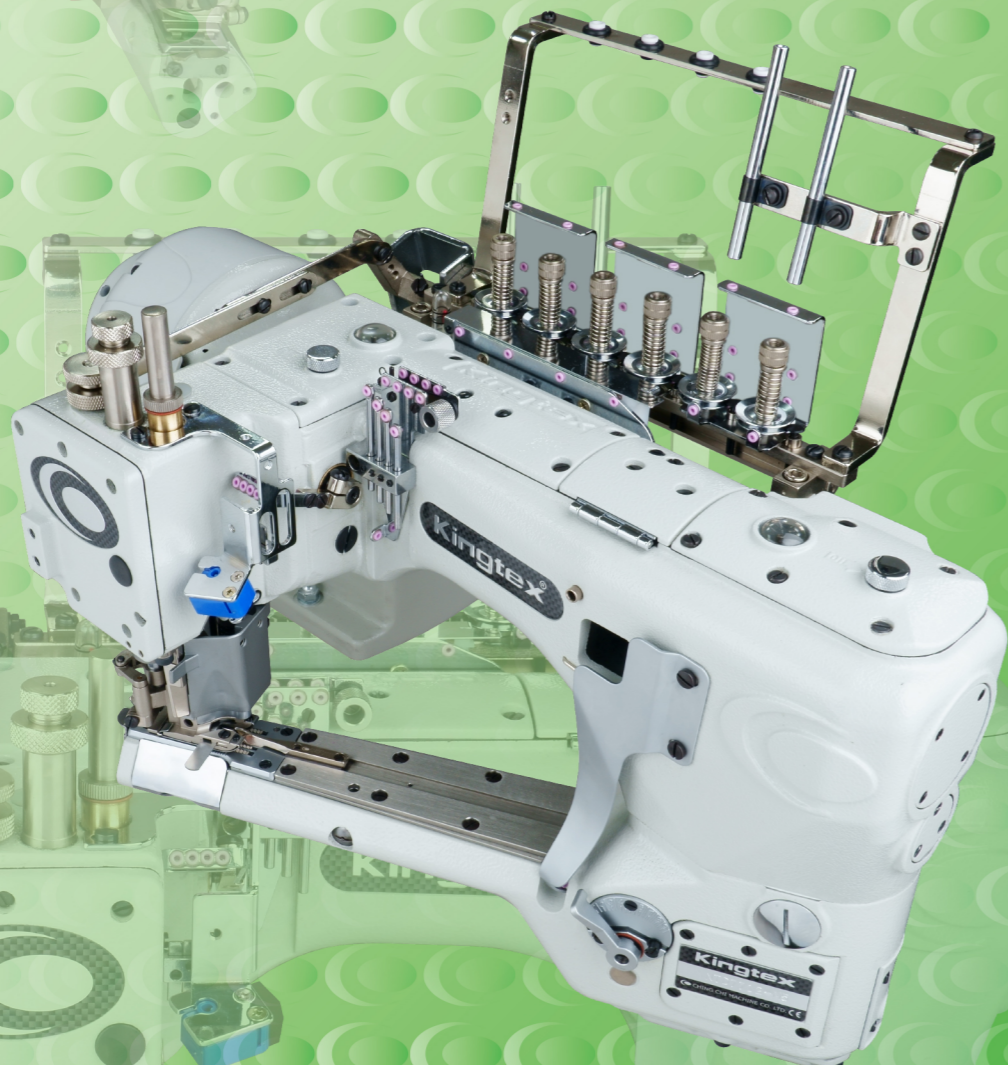


NTD77 SERIES

**Sealed Needle Box Type,
Direct Drive 4-Needle, 6-Thread
Flat Seamer Machinee**



 精機機械廠股份有限公司
CHING CHI MACHINE CO., LTD
<http://www.kingtexsewing.com.tw>

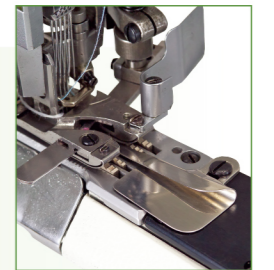
Kingtex®

四針六線直驅全密封曲臂型併縫機
Sealed Needle Box Type, Direct Drive
4-Needle, 6-Thread Flat Seamer Machine



NTD 01-M5 NTD 01-M6

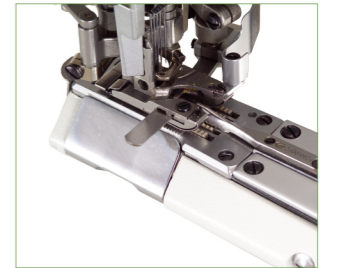
- 單側修邊附上飾縫，適用於薄至中厚布料
One sides cut with top coverstitch,
suitable for medium to light materials.



NTD7701

NTD 12-M5 NTD 12-M6











- 兩側修邊附上飾縫，適用於一般至中厚布料
Two sides cut with top coverstitch,
suitable for medium to light materials.

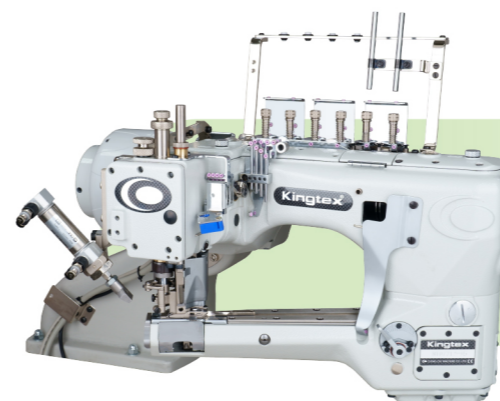


NTD7712

NTD 12-H5 NTD 12-H6

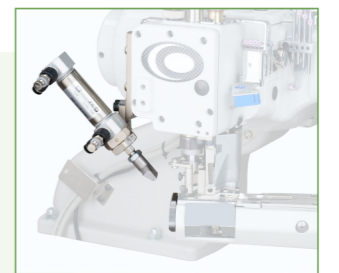
- 兩側修邊附上飾縫，寬刀，適用於一般至厚布料
Two sides cut with top coverstitch,
equipped with wide knife, suitable for
general heavy material.

MODEL	 Needle x 4 Retainer x 1	 m.m.	 m.m.	 m.m.			 m.m.	 R.P.M. (Max)	Installation	Optional Device
NTD7701	FL x 118GCS x 4 FLG-8 x 1	6	5.2	1.6~2.5						
NTD7703 NTD7703A	FL x 118GCS x 4 FLG-8 x 1	6	5.2	1.6~2.5		1:0.7~1:1.5		30	3800	TT-S37 AL CV PFE TC
NTD7712M NTD7712H	FL x 118GCS x 4 FLG-8 x 1	6	5.2	1.6~2.5			*6 出廠規格			



NTD TC026

- 沖鎚式切線，低壓安全，動作敏捷俐落，
低噪音。
Punching type thread trimming, low
pressure and more safe, with quick and
clean cutting, low noise.



 精機機械廠股份有限公司
CHING CHI MACHINE CO.,LTD
<http://www.kingtexsewing.com.tw>

The specification and / or appearances of the equipment described in this catalogue are subject to be changed without prior notice.
本目錄所述產品，因更新或改良，可能不事前預告，而對產品之外觀、規格、內容有所修改，特此聲明敬請鑒亮。

● 機型編碼
● MODEL NUMBERING

四針六線直驅全密封曲臂型併縫機
Sealed Needle Box Type, Direct Drive
4-Needle, 6-Thread Flat Seamer Machine

○ 一般特性
○ GENERAL FEATURES

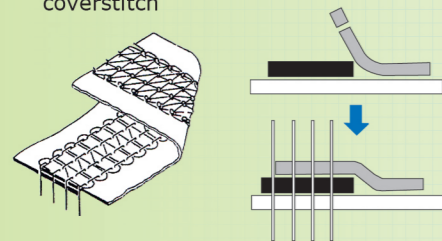
四針六線直驅全密封曲臂型併縫機
Sealed Needle Box Type, Direct Drive
4-Needle, 6-Thread Flat Seamer Machine

NTD7712 □ **M5** / **TT** **S37** / **CV023**

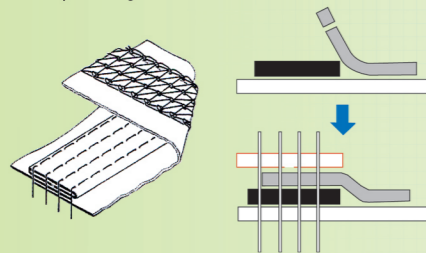
1 2 3 4 5 6 7

四針六線併縫機系列代號 /
4-needle 6-thread flat seaming:
NTD77: 四針六線直驅全密封曲臂型併縫機
Sealed Needle Box Type,
Direct Drive 4-Needle, 6-Thread
Flat Seamer Machine

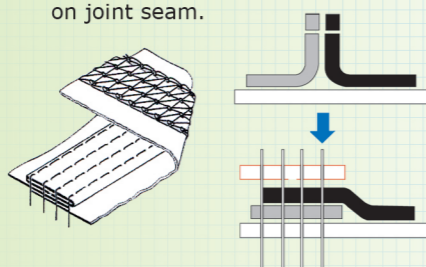
用途代號 / Application Code:
01: 單側(右)修邊附上飾縫
One side cut (right side cut) with top
coverstitch



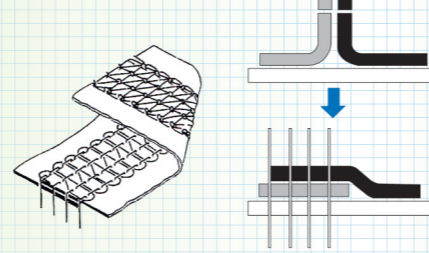
03: 單側(右)修邊無上飾縫, 補強帶貼合用
One side cut (right side cut) without
top coverstitch for attaching binging
tape on joint seam



03A: 兩側修邊寬刀無上飾縫, 補強帶貼合用
Two sides cut without top
coverstitch, equipped with wide
knife for attaching binging tape
on joint seam.



12: 兩邊修剪附上飾縫
Two side cut with cover stitch
suitable for medium to heavy
materials



針距區分 /
Needles Distance:
5: 5.2m.m.
6: 6.0m.m

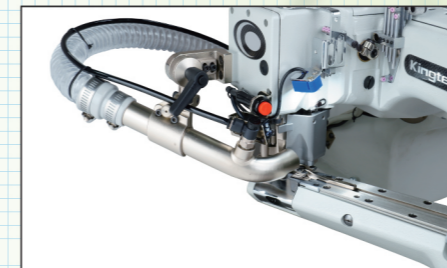
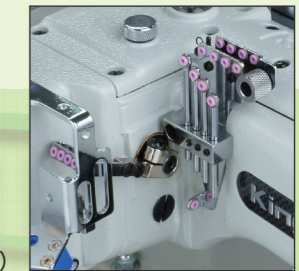
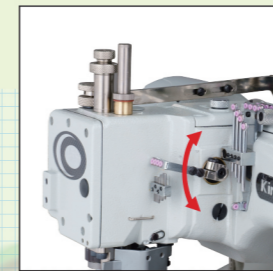
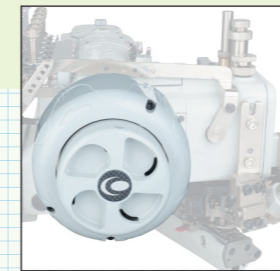
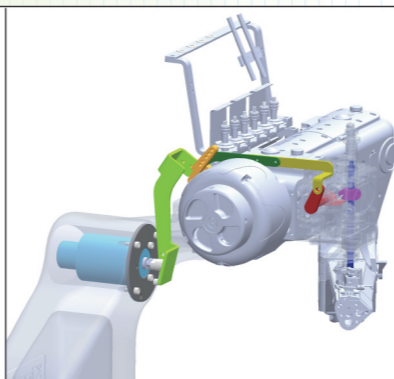
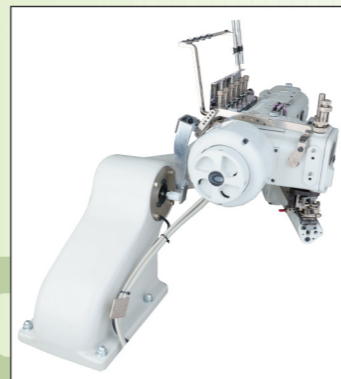
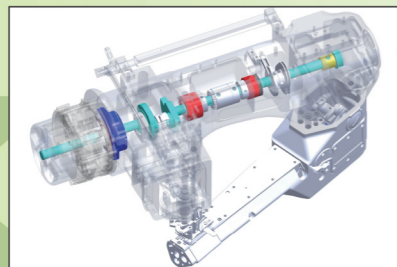
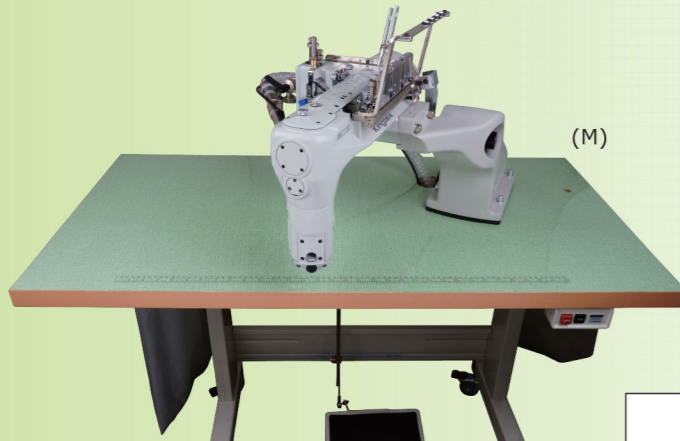
適用裁片厚度 / Material Weight:
M: 薄類至中厚類, 窄刀
Medium to light weight
materials with standard knife
H: 中厚類至厚類, 寬刀
Medium to heavy materials
with wide knife
S: 適合於特殊縫製需要
For Special Sewing Requirement

延伸機型代號 / Subclass Model:
特殊需求局部修改代號
Modified Partially Due To Special
Requirements

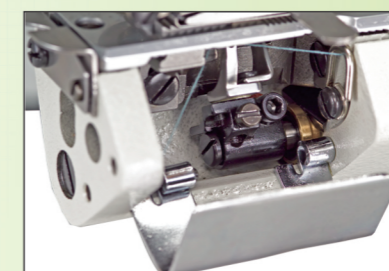
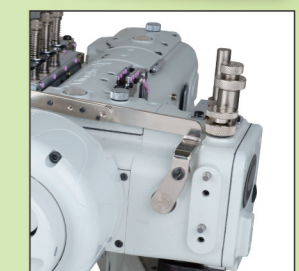
可選擇加裝之裝置 /
Optional Device:
CV023: 節氣式集屑裝置
Lint Collector System
TC026: 沖鎚式自動切線裝置
One Touch Pouch Type
Tape Cutter
TC027: 單觸式自動切線裝置(氣動)
One Touch Pneumatic Type
Tape Cutter
TC028: 單觸式自動切線裝置(電動)
One Touch Electric Type
Tape Cutter
AL018: 氣動壓腳提昇裝置
Pneumatic type foot lifter
PFE07: 電動壓腳提昇裝置
Electric type foot lifter

安裝方式代號 / Installation:
TT-S37: 直驅
Direct Drive Type

- 寬大使用空間, 大型裁片縫製作業, 流暢無礙。(M)
Larger sewing operation space design, able to sew
lager sewing pieces smoothly and easily.(M)
- 全系列主軸均搭配高速滾珠軸承, 長時間運轉可使溫度與噪音
減至最低。(N)
Using needle bearing on upper main crankshaft and
able to keep the temprature and noise at its lowest
level after long time running.(N)
- 專利全新設計隱藏式全密封抬壓腳機構與機座創新結合在一起,
更加美觀、避震。(P)
Newly design of patented "Hidden type" presser foot lifter,
combines the presser foot lifter solenoid and machine head
supporting block together, which are beautiful and
anti-vibration.(P)



- 採用無心馬達, 震動小, 低噪音, 車縫更平整, 拆裝方便, 性能穩定, 主軸與
馬達同時驅動, 沒有馬達心, 平穩系數更高。(A)
It adopts non-shaft servo motor, vibration is less, noise is low, the
stitching is more beautiful and the detach and assemble processes are
more convenient.(A)
- 改良式揚線臂, 方便針線線量調整。(B)
Newly improved needle thread take-up lever easy for adjusting needle
thread amounts and tensions.(B)
- 防偽 LOGO。(C)
with anti- fake KINGTEX LOGO.(C)
- 採用特殊處理的陶瓷過線機構, 摩擦系數低, 車縫更順利,
有效延長機器使用壽命。(D)
It adapts the ceramic materials on threading parts,
so the sewing will be more smooth, and the life
of the machine will be prolonged.(D)
- 新增 LED 燈照明, 具 5 程式亮度調節, 可滿足不同明度
需求, 避免視覺疲勞。(E)
Newly designed LED light is with 5 programmable
of lightness adjusting switch and different lightness
requirements can be achieved easily and also able
to reduce eye tiredness as well.(E)
- 專利多向可調吸屑裝置轉接頭, 可依客戶需求, 調整到最適角度。(F)
Patented Multi-Adjustable suction device adapter can be adjusted and depends on
customer's requirements to adjust to desired angle.(F)
- NTD77 車頭均有預留基座及螺絲孔位, 可輕易加裝任何附加裝置, 不需更換面板。(G)
All machine head is with pre-set base and screw holes and able to mount all kinds
of devices and attachments and no need to chande front cover.(G)
- 全新密封式揚線凸輪機構, 實現零漏油目標。(H)
Brand new sealed type Loooper Thread Takeup Cam mechanism provides the goal of
zero oil leakage.(H)
- 針落點處 148mm 的細小圓周, 適合各種小形管狀的縫製作業。(J)
Small cylinderbed of 148m.m. circumference from needle drop point, suitable for
small tubular sewing operation.(J)
- 調整螺絲可針對下結線鉤與縫針的間隙作精密的微調。(K)
Precise Micro-adjustment for required tolerance between lower looper and needles,
of which can be made by the adjustment of adjusting stud.(K)
- 專利內藏式進氣管, 強力有效的移除布屑塵粉。(L)
Patented powerful lint collector system can remove waste residue easily and
efficiently. (L)



NTD77 SERIES