

OZ 6300 - IX

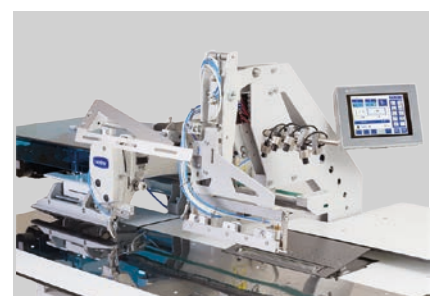
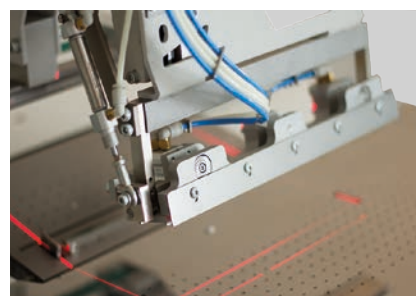
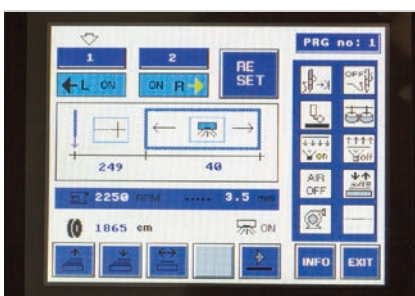
SEWING UNIT FOR FELLING TROUSERS FLIES



PERFORMANCE

3000 - 4000 pieces right or Left Placket / 8 hours

438 - 500 pieces right or Left Placket / 1 hour



Sewing system OZ 6300-IX for felling and sewing the fly pieces. The sewing unit offers an excellent solution for this production. With the OZ 6300 - IX you can sew: • the left fly • the right fly

TECHNICAL SPECIFICATIONS

- **Brother** Direct Drive Sewing Head
- **Beijer Electronics**. Windows Based 256 Million Colour Supported Touch Screen Control Panel
- Graphic Operator Panel. Easy to use up to 50 Different Programming
- Sequential/Cycle Program for Different Stitch Sizes
- **PLC** Control Unit
- **Panasonic** AC Servo Motor & Driver Controlled Clamp Unit
- Programmable start and end back-tack or adjustable stitch condensing
- Possibility to work with photocell control or mm control
- Sensitive loading station for very fine sewing
- Folding station providing the possibility of 300 mm stitch (Standard)
- Possibility of working on the right and left pocket fly of the trousers
- Vacuum suction unit on table top for retouch and holding fabric
- Loading station with vacuum to taking and holding of Pocket- Fly and Pocket-Facing
- Notch cutting knives for cutting notches on facing and Fabric
- Preparation unit for vacuum motor connection
- Zip loading station
- Adjustable Machine Frame height for the option to work from the front
- Error detection system
- Thread monitor

OPTIONS

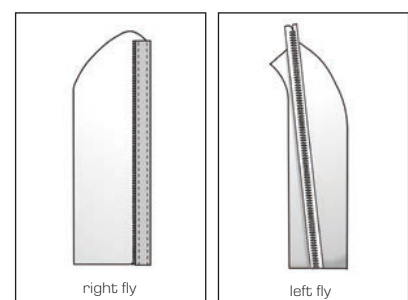
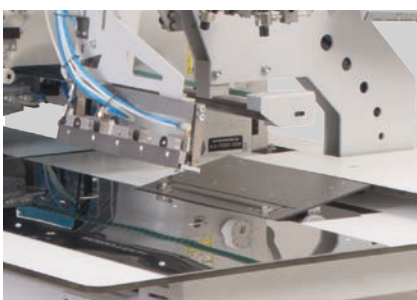
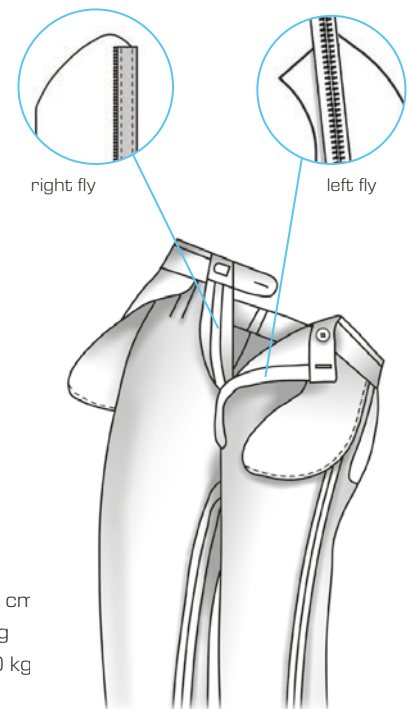
- Extra reference lasers
- Vacuum Motor
- Optional folding station providing 450 mm sewing opportunity
- Stacker

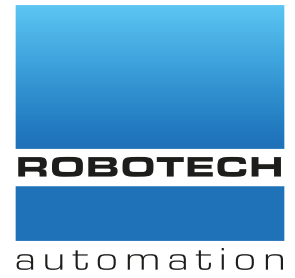
TECHNICAL DETAILS

Max. Sewing Speed : 4.500 r.p.m
 Max. Stitch Length : 0,5 or 5 mm
 Stitch type : 301 (Lockstitch)
 Connection Voltage: AC 230 V, 50/60 Hz
 Air Pressure : 6 bar

DIMENSIONS

L: 140 cm / W: 90 cm / H: 140 cm
 Packing Size : 164 cm x 94 cm x 145 cm
 Machine Net Weight : approx. 200 kg
 Machine Gross Weight : approx. 240 kg





OZ 7300 - IX

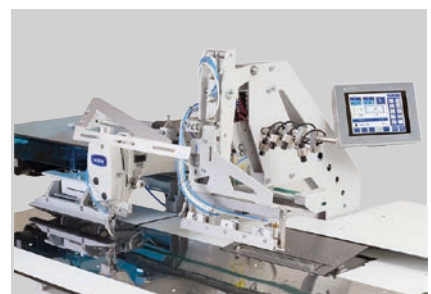
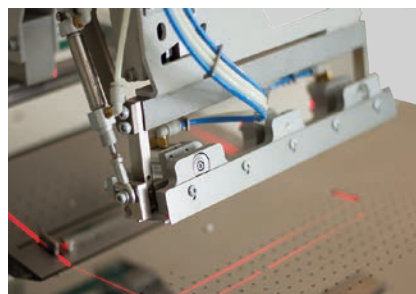
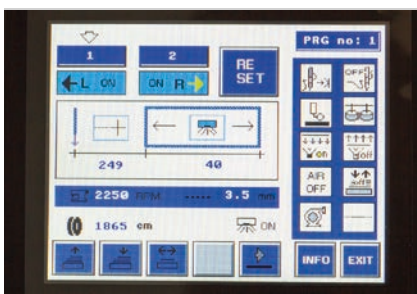
SEWING UNIT FOR FELLING TROUSERS FLIES



PERFORMANCE

3000 - 3500 pieces right or Left Placket / 8 hours

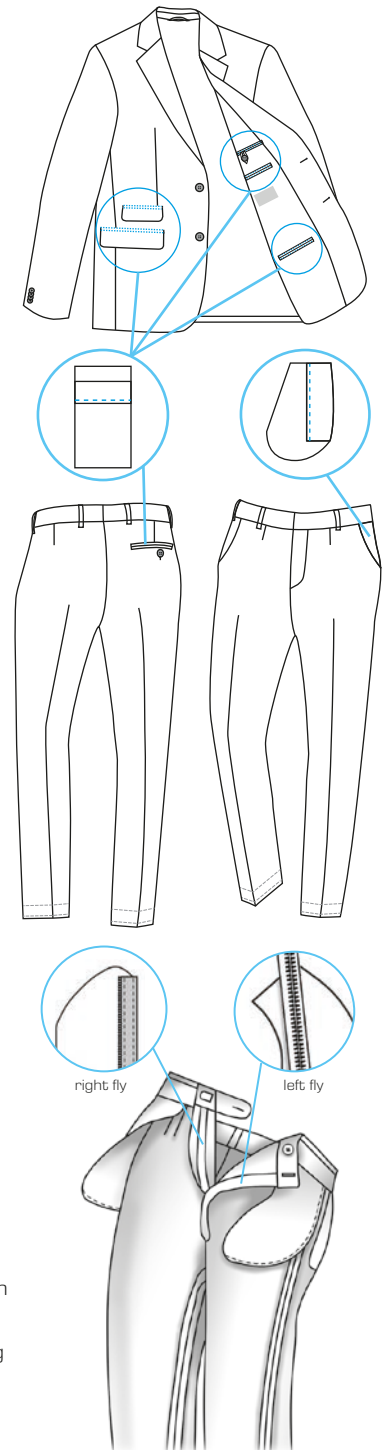
375 - 438 pieces right or Left Placket / 1 hour



The sewing system OZ 7300-IX is designed for small to medium size trouser production facilities. Besides felling pocket facings on pocket pouches, the left fly piece can be felled and the right fly piece can be felled on and even the right and left pocket facings can be felled at the opening. Wing pocket top stitching is another operation area possible with this unit.

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- Programmable start and end back-tack or adjustable stitch condensing
- Option to work with photocell control or mm control
- Sensitive loading station for very fine sewing
- Folding station providing the possibility of 300 mm stitch (Standard)
- Possibility of working on the right and left pocket fly of the trousers, pocket facings and wing pocket.
- Vacuum suction unit on table top for retouch and holding fabric
- Loading station with vacuum for taking and holding Pocket- Fly and Pocket-Facing
- Knives for cutting notches on facing and Fabric
- Preparation unit for vacuum motor connection
- Zip loading station
- Adjustable Machine Frame height for the option to work from the front
- Error detection system
- Thread monitor



OPTIONS

- Extra reference lasers
- Vacuum Motor
- Optional folding station providing
- 450 mm sewing length option
- Stacker

TECHNICAL DETAILS

Max. Sewing Speed : 4.500 r.p.m
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